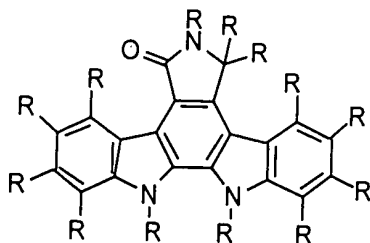
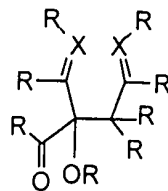
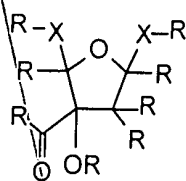


Claims

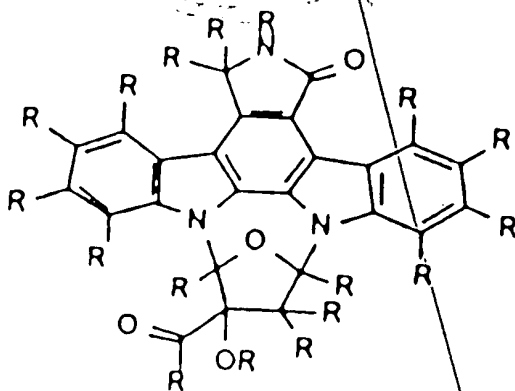
1. A process for the preparation of furanosylated indolocarbazoles by reacting an indolocarbazole of the formula



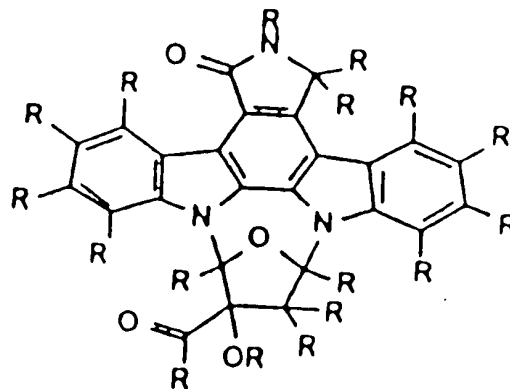
with an acetal selected from the group consisting of the formulae



and mixtures thereof,
to produce a glycosylated product of the formula



or



wherein R is selected from the group consisting of

- a) a C₃₋₁₀ branched or unbranched alkyl, optionally partially or fully halogenated, hydroxy, C₁₋₃ alkyloxy, carboxy, amino, alkylamino;
- b) an aryl optionally substituted with one to five groups consisting of halo, hydroxy, C₁₋₃ alkyloxy;
- c) a hydrogen;

- d) a halogen; and
- e) mixtures of any of these.

2. A process according to claim 1 wherein the preparation is carried out under conditions that promote acetal exchange or formation.

3. A process according to claim 2 wherein said preparation is carried out in the presence of a Bronsted acid or a Lewis acid.

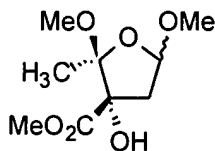
4. A process according to claim 3 wherein the acid is selected from the group consisting of camphor sulfonic acid, *para*-toluene sulfonic acid, and $\text{BF}_3 \cdot \text{Et}_2\text{O}$.

5. A process according to claim 4 wherein camphor sulfonic acid is used as a catalyst and dichloroethane is used as a solvent.

6. A process according to claim 1 wherein R is selected from the group consisting of H, a halogen, Me, Bu, t-Bu, OH, MeO, CO_2Me , DMB, PMB, NHMe, Bn, NH_2 , OH, and mixtures thereof.

7. A process according to claim 6 wherein R is H, Me, CO_2Me , or OH.

8. A process according to claim 1 wherein a furanose of the formula



is reacted with DMB-protected K252c to give two products of the formulae

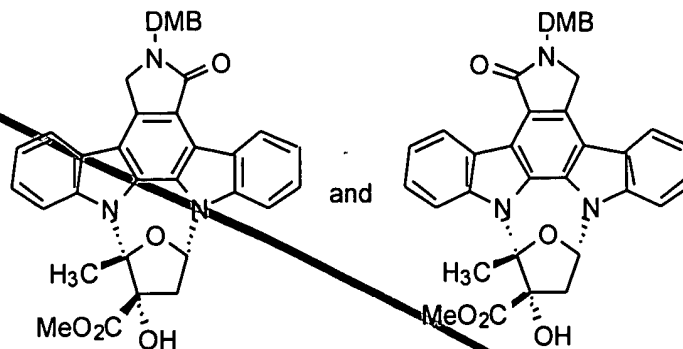
push
C2

E'
cont

push
B1

E'
cont

E1
cont



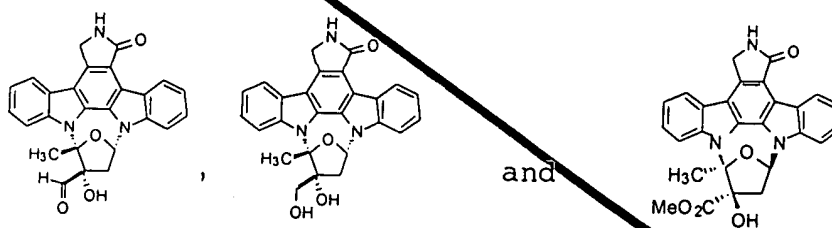
9. A product prepared according to the process of claim 1.

Part
C3

10. A product prepared according to the process of claim 6.

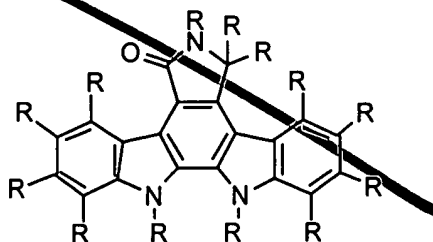
11. A process according to claim 1 wherein the furanosylated indolocarbazole prepared is K252a.

12. A process according to claim 1 wherein the furanosylated indolocarbazoles prepared are selected from the group consisting of:



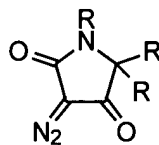
E1
cont

13. A process according to claim 1 wherein the indolocarbazole of the formula

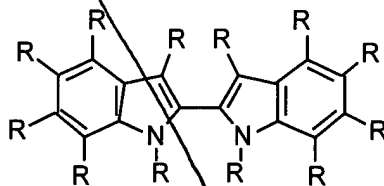


Part
C4

is prepared by reacting a diazo compound of the formula



with a biindole of the formula

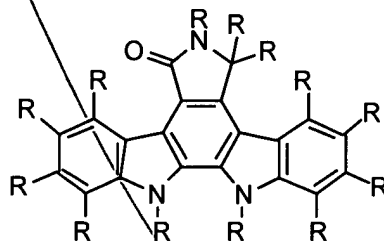


14. A process according to claim 13 wherein the reaction is carried out in the presence of a transition metal catalyst in a solvent capable of solvating the reactants.

15. A process according to claim 13 wherein the coupling reaction is carried out in the presence of a $\text{Rh}_2(\text{OAc})_4$ catalyst.

16. A process according to claim 13 wherein the diazo compound is a diazolaactam and the biindole is a 2,2'-biindole.

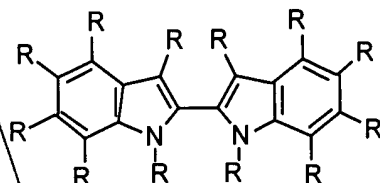
17. A process for the preparation of furanosylated indolocarbazoles by first preparing an indolocarbazole of the formula



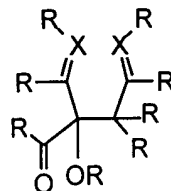
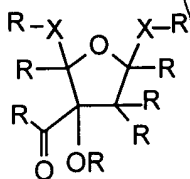
by reacting a diazo compound of the formula



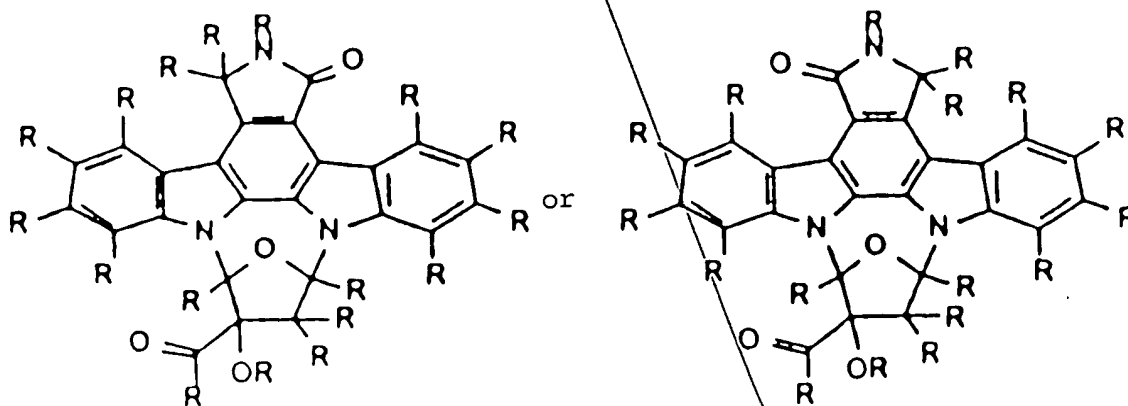
with a biindole of the formula



in the presence of a transition metal catalyst in a solvent capable of solvating the reactants, and then reacting the indolocarbazole with an acetal selected from the group consisting of the formulae



and mixtures thereof, in the presence of a Bronsted acid or a Lewis acid to produce a glycosylated product of the formula



wherein R is selected from the group consisting of a C₃₋₁₀ branched or unbranched alkyl, optionally partially or fully halogenated; an hydroxy; a C₁₋₃ alkyloxy; a carboxy; an amino; an alkylamino; a hydrogen; a halogen; and mixtures of any of these.

18. A process according to claim 17 wherein R is selected from the group consisting of H, a halogen, Me, Bu, t-Bu, OH, MeO, CO₂Me, DMB, PMB, NHMe, Bn, NH₂, OH, and mixtures thereof.

19. A process according to claim 17 wherein the furanosylated indolocarbazole prepared is K252a.

20. A product produced by the process of claim 17.

Sub
B²

E1
cont

add
C6

100
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